

E410CCu – Technical Datasheet

1. Chemical & Mechanical Properties

Property	Value
C	≤ 0.22%
Mn	≤ 1.55%
P	≤ 0.045%
S	≤ 0.040%
Si	≤ 0.45%
Cu	0.20 – 0.35%
Yield Strength (YS)	≥ 410 MPa
Tensile Strength (TS)	550 – 700 MPa
Elongation	≥ 16%
Hardness	190 – 220 HB
Impact Test	27J min at -10°C (Charpy V-Notch)

2. Equivalent / Alternative Grades

Standard	Grade	C (%)	Mn (%)	P (%)	S (%)	Si (%)	Cu (%)	Yield Strength (MPa)	Tensile Strength (MPa)	Elongation / Impact
IS 2062	E410CCu	≤ 0.22	≤ 1.55	≤ 0.045	≤ 0.040	≤ 0.45	0.20 – 0.35	≥ 410	550 – 700	≥ 16% / 27J @ -10°C
EN 10025-2	S420J2+Cu	≤ 0.22	≤ 1.60	≤ 0.035	≤ 0.035	≤ 0.55	≥ 0.20	≥ 420	490 – 630	≥ 22% / 27J @ -10°C
ASTM A572	Gr 50+Cu	≤ 0.23	≤ 1.35	≤ 0.040	≤ 0.050	≤ 0.40	≥ 0.20	≥ 345	450 – 620	≥ 21% / 20J @ RT

3. Common Applications

- Bridges
- Marine structures
- Heavy machinery
- Industrial fabrication

- Railway wagons

4. Standard Conformance

IS 2062:2011 – Indian Standard for Hot Rolled Medium and High Tensile Structural Steel.

Grade Code Meaning:

E: Killed steel; 410: Minimum yield strength in MPa; CCu: Copper added with impact testing

5. Disclaimer

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